



BRIDGE-TYPE BRINELL HARDNESS TESTER

QualiBHT-3000

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The QualiBHT-3000 Bridge-Type Brinell Hardness Tester is engineered for precise hardness testing of a wide range of materials, including ferrous and non-ferrous metals, alloys, and various steel types. Utilizing the Brinell method, which provides the largest indentation among standard tests, it offers high sensitivity to internal material inconsistencies and delivers accurate results across a range of **5–650 HBW**.

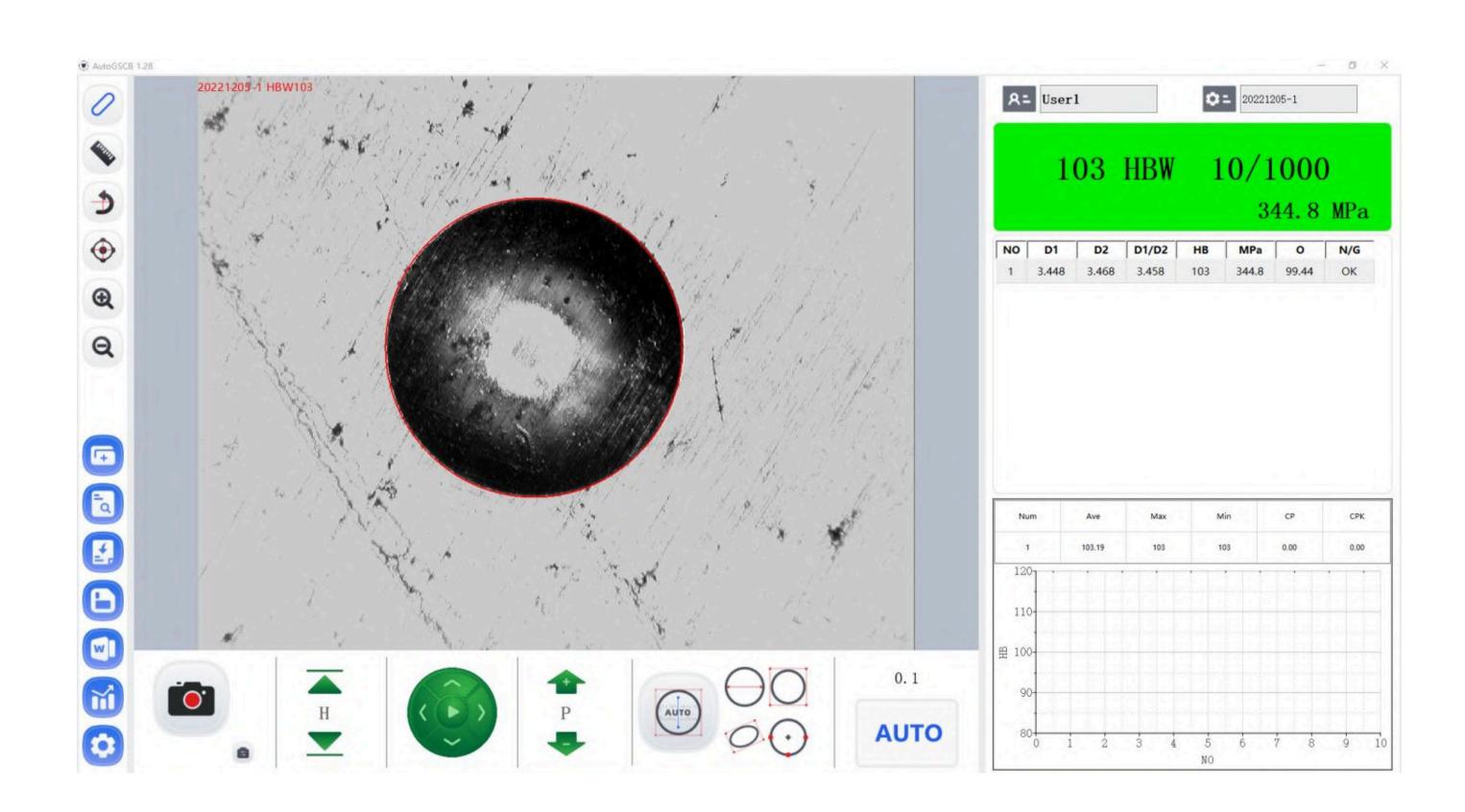
The system features a rigid frame for stability, a servo-driven movable worktable, and an advanced lifting mechanism with ball screws and guide rods for smooth vertical adjustments. Equipped with image-based measurement and a CNC control unit, the tester allows for automated, computer-controlled operation, making it ideal for testing large or irregularly shaped workpieces with consistent precision.





CONTROL SYSTEM & SOFTWARE OPERATING

The numerical control system is composed of several integrated components, including a PLC, servo motor, driver, load sensor, and signal converter. During operation, the load sensor continuously monitors the applied force and transmits real-time data to the control board. The control board then processes this input to precisely adjust the servo motor's movements, ensuring the test force remains stable and accurate. This closed-loop control mechanism allows the system to automatically correct any deviations, maintaining the applied force within a tightly defined tolerance range for consistent and reliable test results.



AUTOMATIC MEASUREMENT SYSTEM

High-Resolution Imaging & Touchscreen Control

Features a 500W pixel CMOS industrial camera (Sony chip) mounted on the beam, paired with an all-in-one touchscreen computer for intuitive control and real-time feedback.

Flexible Measurement & Hardness Conversion

Supports multiple automatic measurement methods, including full-circle and three-point options, with full compatibility across standard hardness scale conversions.

Integrated Data Storage & Smart Search

A large-capacity database saves all test results and images automatically, with advanced query functions by operator, time, product name, and other parameters.

Customizable Report Output & Printing

Enables easy export of test reports in Word or Excel format, with support for direct printing via external printers for streamlined documentation.

USB & Network Connectivity for Expansion

Includes USB and Ethernet ports for external device access, allowing seamless integration with networks and extended data management options.

FEATURES/ADVANTAGES

Versatile Testing Capabilities

The tester supports 10 levels of test force and 13 Brinell hardness scales, suitable for various metal materials. The scale can be easily switched with a single input and is compatible with three ball indenters for flexible testing.

Reliable and Efficient System Design

Utilizes a standard industrial-grade electric cylinder for loading, ensuring high efficiency and a low failure rate. The system also includes a microcomputer running Windows 10 for full PC control and functionality.

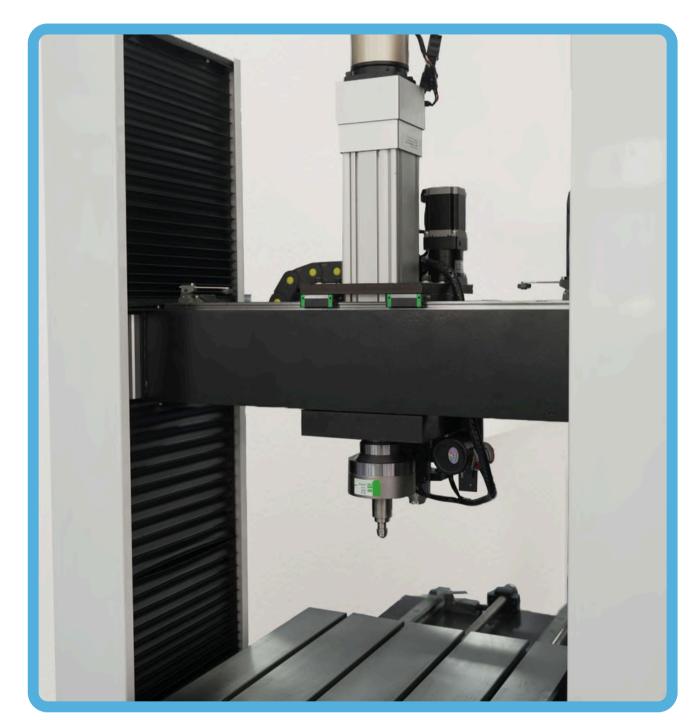
Fully Automated and Accurate Measurement

Equipped with an integrated image processing system and servo motor-driven lifting mechanism, it delivers high-precision automatic measurements with smooth operation, low noise, and fast response.

Smart Operation and Data Management

Features wireless remote control for easy operation, supports data storage with automatic max/min/average calculations, and allows selective deletion of test results for better data management.







TECHNICAL SPECIFICATIONS

SPECIFICATION	DETAILS
Model	QualiBHT-3000
Test Force	612.9N(62.5kg), 980.7N(100kg), 1226N(125kg), 1839N(187.5kg), 2452N(250kg), 4903N(500kg), 7355N(750kg), 9807N(1000kg), 14710N(1500kg), 29420N(3000kg)
Indenter Type	Hard alloy ball diameter: φ2.5mm, φ5mm, φ10mm
Loading Method	Automatic (fully automatic loading, dwell, unloading)
Operation Mode	Automatic press, test, one key complete
Hardness Reading	Computer digital screen to obtain hardness value
Dwell Time	1-99s
Max Height of Test Piece	500 mm
Distance Between Two Columns	600 mm
Language	English & other
Effective Field of View	6mm
Hardness Resolution	O.1HBW
Min. Measuring Unit	4.6µm
Camera Resolution	500W pixel
Voltage	380V,50HZ/480V,60HZ
Machine Dimension	1200 x 900 x 1800mm
Net Weight	1000Kg (2204 lbs)







Connect with us

Qualitest USA (Corporate Sales Office)

Toll-Free: 1.877.884.TEST (8378) | Fax: 954.697.8211 E-mail: info@qualitest-inc.com Corporate Address: 8201 Peters Rd., #1000, Plantation, FL 33324, USA.

Qualitest Singapore (ASIA PACIFIC Regional Office)

Tel: +65 6393 5480 | E-mail: singapore@qualitest-inc.com Address: 50 Raffles Place, Singapore Land Tower, Level 46, Singapore, 048623. Contact our **QualiTeam** today to find out how we can help your organization **select the most suitable testing solution** for your application, requirements, and budget.

Qualitest Canada & International

Tel: +1.905.944.9825 | Fax: +1.905.944.0304 E-mail: sales@qualitest-inc.com Address: 70 East Beaver Creek Rd., #9, Richmond Hill, Ontario L4B 3B2, Canada.

Qualitest Indonesia (Representative Office)

Tel: +62 21 2985 9522 | Fax: +62 21 2985 9889 E-mail: indonesia@qualitest-inc.com Address: One Pacific Place Level 11, Jl. Jend. Sudirman, Kav. 52-53, SCBD Area, Jakarta 12190, Indonesia.

Qualitest Latin America (Mexico and LATAM Region)

E-mail: ventas@qualitest-inc.com

Qualitest India

E-mail: india@qualitest-inc.com
15th Floor, Dev Corpora, Pokhran Road No.1,
Eastern Express Highway, Thane, Maharashtra,
Mumbai, 400601, India

Qualitest FZE (Regional GCC/ME Office)

Tel: +971 4 8819252 | Fax: +971 4 8819262 Email: gcc@qualitest-inc.com Address: Jafza One, BB 1610, Jebel Ali Free Zone, PO Box 261440, Dubai, UAE.





